

**SAUK COUNTY BOARD OF SUPERVISORS  
MEETING NOTICE/AGENDA**

**COMMITTEE:** SAUK COUNTY CRIMINAL JUSTICE COORDINATING COUNCIL  
**DATE / TIME:** Thursday, November 20, 2014 4:00 P.M.  
**PLACE:** Room 213  
505 Broadway Street  
Baraboo, WI 53913

**REASON FOR MEETING:** REGULAR  
**SUBJECTS FOR DISCUSSION:**

1. Call to Order and Certify Compliance with Open Meeting Law.
2. Adopt agenda.
3. Approval of minutes from prior meeting.
4. Public Comment. (*Three minute limit per person*).
5. Communications.
6. Finalize vision and mission statement.
7. Updates from subcommittees.
  - a. Court Management – Deb O’Rourke
  - b. System Mapping – Annette Kuhlmann
  - c. Court Case Information/Data Collection System – Scott Alexander
8. Establish 2014 goals and objectives/action plan for council and subcommittees.
9. Next Steps
  - a. Creating the next CJCC agenda
10. Next meeting date and agenda items.
11. Public Comment.
12. Adjourn.

\*TO:

County Clerk	Krueger	Evenson	Calkins	Orth
Schauf	Alexander	Wenzel	O’Rourke	Laatsch
Meister	Strunz	Kuhlmann	DeLong	Englund
Allen	Lange	Dept. Heads		

**DATE NOTICE MAILED:** Monday, October 27, 2014

**PREPARED BY:** J. Krueger, Criminal Justice Coordinator

**Any person who has a qualifying disability that requires the meeting or materials at the meeting to be in an accessible location or format should contact Sauk County (608-355-3269 or TTY 608-355-3490) between the hours of 8:00 A.M. and 4:30 P.M., Monday through Friday, exclusive of legal holidays, at least 48 hours in advance of the meeting so that reasonable arrangements can be made to accommodate each request.**